

CLAIM AMENDMENTS

1-3. (Canceled)

4. (New) An angular joint of a window frame of a motor vehicle door, comprising:

at least one continuously cast aluminum profile,  
an angular profile, the at least one profile being joined to the angular profile, and  
an external paneling supported by the at least one profile and extending in the longitudinal direction of the at least one profile at least into a far corner of the angular profile.

5. (New) The angular joint as claimed in claim 4, wherein the at least one profile overlaps at least a part-region of the angular profile and is joined thereto in a positive-locking and non-positive-locking arrangement.

6. (New) The angular joint as claimed in claim 4, wherein the external paneling is integrated in the at least one profile and a support extending therefrom in a one-piece construction of the external paneling, the support and the at least one profile.

7. (New) The angular joint as claimed in claim 5, wherein the external paneling is integrated in the at least one profile and a support extending therefrom in a one-piece construction of the external paneling, the support and the at least one profile.

8. (New) An angular joint of a window frame of a motor vehicle door comprising:

an integrated component part including at least one aluminum profile, and an angular profile, and

an external paneling supported by the at least one profile and extending in the longitudinal direction of the at least one profile at least into a far corner of the angular profile.

9. (New) An angular joint comprising:

at least one continuously cast aluminum profile, an angular profile, the at least one profile being joined to the angular profile, and

an external paneling supported by the at least one profile and extending in the longitudinal direction of the at least one profile at least into a far corner of the angular profile.

10. (New) The angular joint as claimed in claim 9, wherein the at least one profile overlaps at least a part-region of the angular profile and is joined thereto in a positive-locking and non-positive-locking arrangement.

11. (New) The angular joint as claimed in claim 9, wherein the external paneling is integrated in the at least one profile and a support extending therefrom in a one-piece construction of the external paneling, the support and the at least one profile.

12. (New) The angular joint as claimed in claim 10, wherein the external paneling is integrated in the at least one profile and a support extending therefrom in a one-piece construction of the external paneling, the support and the at least one profile.